

**Work Order ID 148527**

Tuesday, July 05, 2016 11:19:58 AM

**\*148527\***

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Item ID: D206-642-311

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH, Low &amp; High Gear with Standard Wearplates

Start Date: 7/5/2016 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 7/8/2016 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: TOUCH UP/RETURN TO STOCK

Approvals: Process Plan:                      Date:            Tooling:            Date:           Run Start **\*NR1\***QC:                      Date:            SPC (Y/N):            Date:           Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

|              |   |
|--------------|---|
| IIN-D206-642 | Q |
|--------------|---|

100

Document Control

0.00

**\*100\***

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-311 CHG008

101

0.00

**\*101\***

SprayPaint

Spray Painting

Memo

0.00

PULL FROM TEST FIT:  
1 X D206-642-311 B132030

TOUCH UP TUBE AND SADDLES A/R

103

QC14- Inspect Spray Paint

0.00

**\*103\***

QC

Quality Control

Memo

|                          |                                           |                                                                                                |           |
|--------------------------|-------------------------------------------|------------------------------------------------------------------------------------------------|-----------|
| <b>DART</b><br>AEROSPACE |                                           | 1270 ABERDEEN ST<br>HAWKESBURY, ON CANADA K6A 1K7<br>TEL: 1-813-632-5200 www.dartaerospace.com |           |
| PATENT                   | US #5735484 / CA #2222184 / EURO #0828655 |                                                                                                |           |
| P/N                      | D206-642-311                              | CHG                                                                                            | CHG008    |
| DESC.                    | Skidtube, LH                              | STC                                                                                            | SH98-4    |
| LOT                      | B132030                                   | STC                                                                                            | SA00475SE |
| MODEL                    | Bell 206L/L1/L3/L4/407                    | STC                                                                                            |           |

SH 16-08-15

SEP 15 2016

DAS  
41  
9-89

16-7-13

16-07-13

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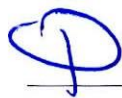
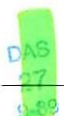
Tuesday, July 05, 2016 11:19:58 AM

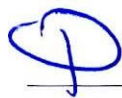
**\*148527\***

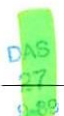
Page 2

Item ID: D206-642-311 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Skidtube LH, Low & High Gear with Standard Wearplates  
Start Date: 7/5/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 7/8/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference: TOUCH UP/RETURN TO STOCK

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                   | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty                                                                        | Reject<br>Qty                                                                       | Reject<br>Number                                                                    | Insp.<br>Stamp |
|--------------------------------|----------------------------------------------------------------------------|----------------------|---------|--------|--------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------|
| 110                            | Pick Kit                                                                   | 0.00                 |         |        |              |   |  |  |                |
| <b>*110*</b>                   |                                                                            |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| Packaging                      | Memo                                                                       | 0.00                 |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| Packaging                      | ADD TO KIT, MISSING PARTS, SEE ATTACHED PICK SHEET                         |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
|                                | ENSURE ORIGINAL KIT IS ADDED TO BOX                                        |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| 120                            | QC4- 100% Inspect kits for completeness                                    | 0.00                 |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| <b>*120*</b>                   |                                                                            |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| QC                             | Memo                                                                       | 0.01                 |         |        |              |  |                                                                                     |                                                                                     |                |
| Quality Control                |                                                                            |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| 130                            |                                                                            | 0.00                 |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| <b>*130*</b>                   |                                                                            |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| Packaging                      | Packaging                                                                  |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| Packaging                      | Memo                                                                       | 0.00                 |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
| Packaging                      | REPACKAGE USING NEW B/N<br>NEW LABELS REQUIRED                             |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |
|                                | Identify and pack for shipping as per PPP D206-642-311<br>Location : FG083 |                      |         |        |              |                                                                                      |                                                                                     |                                                                                     |                |

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**Item ID:** D206-642-311**Accept****\*N900040100\*****Setup Start****\*NS1\*****Revision ID:****Stop****\*NS2\*****Item Name:** Skidtube LH, Low & High Gear with Standard Wearplates**Start Date:** 7/5/2016 **Start Qty:** 1.00 **\*1\*****Cust Item ID:****Required Date:** 7/8/2016 **Req'd Qty:** 1.00 **\*1\*****Customer:****Reference:** TOUCH UP/RETURN TO STOCK**Approvals:** **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_**Run Start****\*NR1\*****QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_**Stop****\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

**Memo**

0.02

Quality Control

MCS 16-09-15

MCS 16-09-15

# Picklist Print

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Work Order ID: 148527

**\*148527\***

Parent Item: D206-642-311

**\*D206-642-311\***

Parent Item Name: Skidtube LH, Low & High Gear with Standard Wearplates

Start Date: 7/5/2016

Required Date: 7/8/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
 IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
 IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M  
 as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 12.11.21  
 ECN12-679 DD verf:JLM IPP Rev:O 14.04.25 ECN14-  
 520 DD verf:JLM

| Component Item ID/<br>Item Name     | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|-------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN3-41A<br><b>*AN3-41A*</b><br>Bolt |                        | Purchased     | No          |                     |                  |                 | Each               | 266.0000       |             | 8            |               |                |        |
|                                     |                        |               |             |                     |                  |                 |                    |                | **          |              |               |                |        |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 20      |          |
| 122416   | 20      |          |
| over003  | 156     |          |
| 123355   | 156     |          |
| ST347    | 90      |          |
| 123355   | 90      |          |

|                                   |           |    |
|-----------------------------------|-----------|----|
| AN4-6A<br><b>*AN4-6A*</b><br>BOLT | Purchased | No |
|-----------------------------------|-----------|----|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| over003  | 400     |          |
| M134943  | 200     |          |
| M135056  | 200     |          |
| ST345    | 145     |          |
| M134852  | 145     |          |

12 X M B5 390 pc 28 9-89

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# Picklist Print

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Work Order ID: 148527

**\*148527\***

Parent Item: D206-642-311

**\*D206-642-311\***

Parent Item Name: Skidtube LH, Low & High Gear with Standard Wearplates

Start Date: 7/5/2016

Required Date: 7/8/2016

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No

Each 317.0000

**\*D2652\***

Bushing

\*\*

16 B148315 PC 28 9-89

Location

Loc Qty

Loc Code

FG  
31985  
ST009  
147559

45  
45  
272  
272

2

D2934 Manufactured No

Each 58.0000

**\*D2934\***

Saddle Spacer

\*\*

2 PC 28 9-89

Location

Loc Qty

Loc Code

FG  
31929  
ST014  
141428  
147488

6  
6  
52  
12  
40

2

D2935 Manufactured No

Each 69.0000

**\*D2935\***

Saddle Spacer

\*\*

2 PC 28 9-89

Location

Loc Qty

Loc Code

FG  
31793  
ST014  
146008  
147574

6  
6  
63  
33  
30

2

MS21042-3 MS21042L3 Purchased No

Each 0.0000

**\*MS21042-3\***

Nut / use MS21042L3

\*\*

8 M135600 PC 28 9-89

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Shop Packet Print

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# Picklist Print

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Work Order ID: 148527

**\*148527\***

Parent Item: D206-642-311

**\*D206-642-311\***

Parent Item Name: Skidtube LH, Low & High Gear with Standard Wearplates

Start Date: 7/5/2016

Required Date: 7/8/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042-4 MS21042L4 Purchased No

Each 2.0000

**\*MS21042-4\***

Nut / use MS21042L4

\*\*

12

m135470 pc

28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST304

2

9063

2

NAS1149D0363J Purchased No

Each 1,776.000

**\*NAS1149D0363.J\***

Washer

\*\*

8

M135297 pc

28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

418

m134055

418

ST263

1358

m134676

358

m134955

1000

NAS1149D0463J Purchased No

Each 3,463.000

**\*NAS1149D0463.J\***

WASHER

\*\*

24

x M135407 pc

28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

86

M132035

21

M134508

65

ST260a

3000

M134852

1000

M134943

1000

M135056

1000

ST263

377

M127693

24

M134754

353

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Shop Packet Print

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## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

| ITEM | QTY<br>-311 | QTY<br>-312 | QTY<br>-313 | QTY<br>-314 | QTY<br>-341 | QTY<br>-357 | QTY<br>-349 | QTY<br>-351 | QTY<br>-013 | PART NUMBER          | DESCRIPTION                                                                 |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------------|-----------------------------------------------------------------------------|
|      | X           |             |             |             |             |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             | X           |             |             |             |             |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH                                                   |
|      |             |             | X           |             |             |             |             |             |             | D206-642-313         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             |             |             | X           |             |             |             |             |             | D206-642-314         | SKIDTUBE INSTALLATION, RH                                                   |
| 1    | 1           | 1           |             |             | X           |             |             |             |             | D206-642-341         | SKIDTUBE                                                                    |
|      |             |             |             |             |             | X           |             |             |             | D206-642-357         | WEARSHOE KIT (REPLACES -347)                                                |
|      |             |             |             |             |             |             | X           |             |             | D206-642-349         | RUN-ON LANDING WEARPLATE KIT                                                |
|      |             |             | 1           | 1           |             |             |             | X           |             | D206-642-351         | SKIDTUBE                                                                    |
| 1    | 1           | 1           | 1           | 1           |             |             |             |             | X           | D206-648-013         | GROUND HANDLING KIT                                                         |
| 1    |             |             |             |             | 1           |             |             |             |             | D2650-5              | SKIDTUBE ASSEMBLY                                                           |
| 1    |             |             |             |             |             |             |             | 1           |             | D4361-041            | SKIDTUBE ASSEMBLY                                                           |
| 2A   |             |             |             |             | 14          |             |             | 4           |             | D2651-1              | * PLUG <sup>(1)</sup>                                                       |
| 2B   |             |             |             |             | 14          |             |             | 4           |             | D2651-3              | * O-RING <sup>(1)</sup>                                                     |
| 3    |             |             |             |             | 1           |             |             | 1           |             | D2646                | * AFT CAP <sup>(1)</sup>                                                    |
| 4    |             |             |             |             | 2           |             |             | 2           |             | MS27039-1-08         | * SCREW <sup>(1)</sup>                                                      |
| 5    |             |             |             |             | 2           |             |             | 2           |             | NAS1149D0332J        | * WASHER <sup>(1)</sup> (OR AN980JD10L)                                     |
| 6    | 1           |             | 1           |             |             |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH                                                         |
| 6    |             | 1           |             | 1           |             |             |             |             |             | D2932-2              | SADDLE, FWD OUT, RH                                                         |
| 7    | 1           |             | 1           |             |             |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH                                                          |
| 7    |             | 1           |             | 1           |             |             |             |             |             | D2933-2              | SADDLE, FWD IN, RH                                                          |
| 8    | 1           |             | 1           |             |             |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH                                                         |
| 8    |             | 1           |             | 1           |             |             |             |             |             | D2938-2              | SADDLE, AFT OUT, RH                                                         |
| 9    | 1           |             | 1           |             |             |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH                                                          |
| 9    |             | 1           |             | 1           |             |             |             |             |             | D2939-2              | SADDLE, AFT IN, RH                                                          |
| 10   | 8           | 8           | 8           | 8           |             |             |             |             |             | AN3-41A              | BOLT                                                                        |
| 11   | 16          | 16          | 16          | 16          |             |             |             |             |             | D2652                | BUSHING                                                                     |
| 12A  | 8           | 8           | 8           | 8           |             |             |             |             |             | MS21042-3            | NUT (OR MS21042L3)                                                          |
| 12B  | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0363J        | WASHER (OR AN960JD10)                                                       |
| 13   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>                                                       |
| 14   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>                                                       |
| 15   | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0563J        | WASHER (OR AN960JD516)                                                      |
| 16   | 12          | 12          | 12          | 12          |             |             |             |             |             | AN4-6A               | BOLT                                                                        |
| 17   | 24          | 24          | 24          | 24          |             |             |             |             |             | NAS1149D0463J        | WASHER (OR AN960JD416)                                                      |
| 18   | 12          | 12          | 12          | 12          |             |             |             |             |             | MS21042-4            | NUT (OR MS21042L4)                                                          |
| 20A  |             |             |             |             | 6           | 6           |             |             |             | D3537-1              | WEARPAD (REPLACES D2848-3)                                                  |
| 21A  |             |             |             |             | 1           | 1           |             |             |             | D3537-3              | WEARPAD (REPLACES D3428-1)                                                  |
| 22A  |             |             |             |             | 1           | 1           |             |             |             | D4956-11             | WEARSHOE (REPLACES D3535-11 + D3536-11)                                     |
| 23A  |             |             |             |             | 1           | 1           |             |             |             | D4956-23             | WEARSHOE (REPLACES D3535-23 + D3536-23)                                     |
| 24A  |             |             |             |             | 1           | 1           |             |             |             | D4956-35             | WEARSHOE (REPLACES D3535-35 + D3536-35)                                     |
| 26A  |             |             |             |             | 54          | 54          |             |             |             | MS27039C1-08         | SCREW                                                                       |
| 26B  |             |             |             |             | 54          | 54          |             |             |             | NAS1149C0332R        | WASHER (OR AN960C10L)                                                       |
| 26C  |             |             |             |             | 54          |             |             |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 32A  | 1           | 1           | 1           | 1           |             |             |             |             |             | D3456-1              | WASHER                                                                      |
| 32B  | 2           | 2           | 2           | 2           |             |             |             |             |             | D3457-1              | WASHER                                                                      |
| 33   | 1           | 1           | 1           | 1           |             |             |             |             |             | MS21043-4            | NUT                                                                         |
| 34   | 1           | 1           | 1           | 1           |             |             |             |             |             | AN4C5A               | BOLT                                                                        |
| 35   | 1           | 1           | 1           | 1           |             |             |             |             |             | NAS1149C0463R        | WASHER (OR AN960C416)                                                       |
| 36   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3413-1              | RING (REPLACES D2655)                                                       |
| 37   | 10          | 10          | 10          | 10          |             |             |             |             |             | D2712                | SET SCREW                                                                   |
| 38   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2934                | SADDLE SPACER                                                               |
| 39   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2935                | SADDLE SPACER                                                               |
| 40   |             |             |             |             |             |             |             |             | 2           | D3414-041            | GHW LUG (REPLACES D2659)                                                    |
| 41   |             |             |             |             |             |             |             |             | 4           | AN3C37A              | BOLT                                                                        |
| 42   |             |             |             |             |             |             |             |             | 8           | D2652                | BUSHING                                                                     |
| 43   |             |             |             |             |             |             |             |             | 4           | MS21043-3            | NUT                                                                         |
| 44   |             |             |             |             |             |             |             |             | 4           | NAS1149C0363R        | WASHER (OR AN960C10)                                                        |

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Revision: Q

Date: 13.08.12



## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

| ITEM | QTY<br>-311 | QTY<br>-312 | QTY<br>-313 | QTY<br>-314 | QTY<br>-341 | QTY<br>-357 | QTY<br>-349 | QTY<br>-351 | QTY<br>-013 | PART NUMBER          | DESCRIPTION                                                                 |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------------|-----------------------------------------------------------------------------|
|      | X           |             |             |             |             |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             | X           |             |             |             |             |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH                                                   |
|      |             |             | X           |             |             |             |             |             |             | D206-642-313         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             |             |             | X           |             |             |             |             |             | D206-642-314         | SKIDTUBE INSTALLATION, RH                                                   |
| 1    | 1           | 1           |             |             | X           |             |             |             |             | D206-642-341         | SKIDTUBE                                                                    |
|      |             |             |             |             |             | X           |             |             |             | D206-642-357         | WEARSHOE KIT (REPLACES -347)                                                |
|      |             |             |             |             |             |             | X           |             |             | D206-642-349         | RUN-ON LANDING WEARPLATE KIT                                                |
|      |             |             | 1           | 1           |             |             |             | X           |             | D206-642-351         | SKIDTUBE                                                                    |
| 1    | 1           | 1           | 1           | 1           |             |             |             |             | X           | D206-648-013         | GROUND HANDLING KIT                                                         |
| 1    |             |             |             |             | 1           |             |             |             |             | D2650-5              | SKIDTUBE ASSEMBLY                                                           |
| 1    |             |             |             |             |             |             |             | 1           |             | D4361-041            | SKIDTUBE ASSEMBLY                                                           |
| 2A   |             |             |             |             | 14          |             |             | 4           |             | D2651-1              | * PLUG <sup>(1)</sup>                                                       |
| 2B   |             |             |             |             | 14          |             |             | 4           |             | D2651-3              | * O-RING <sup>(1)</sup>                                                     |
| 3    |             |             |             |             | 1           |             |             | 1           |             | D2646                | * AFT CAP <sup>(1)</sup>                                                    |
| 4    |             |             |             |             | 2           |             |             | 2           |             | MS27039-1-08         | * SCREW <sup>(1)</sup>                                                      |
| 5    |             |             |             |             | 2           |             |             | 2           |             | NAS1149D0332J        | * WASHER <sup>(1)</sup> (OR AN960JD10L)                                     |
| 6    | 1           |             | 1           |             |             |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH                                                         |
| 6    |             | 1           |             | 1           |             |             |             |             |             | D2932-2              | SADDLE, FWD OUT, RH                                                         |
| 7    | 1           |             | 1           |             |             |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH                                                          |
| 7    |             | 1           |             | 1           |             |             |             |             |             | D2933-2              | SADDLE, FWD IN, RH                                                          |
| 8    | 1           |             | 1           |             |             |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH                                                         |
| 8    |             | 1           |             | 1           |             |             |             |             |             | D2938-2              | SADDLE, AFT OUT, RH                                                         |
| 9    | 1           |             | 1           |             |             |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH                                                          |
| 9    |             | 1           |             | 1           |             |             |             |             |             | D2939-2              | SADDLE, AFT IN, RH                                                          |
| 10   | 8           | 8           | 8           | 8           |             |             |             |             |             | AN3-41A              | BOLT                                                                        |
| 11   | 16          | 16          | 16          | 16          |             |             |             |             |             | D2652                | BUSHING                                                                     |
| 12A  | 8           | 8           | 8           | 8           |             |             |             |             |             | MS21042-3            | NUT (OR MS21042L3)                                                          |
| 12B  | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0363J        | WASHER (OR AN960JD10)                                                       |
| 13   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>                                                       |
| 14   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>                                                       |
| 15   | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0563J        | WASHER (OR AN960JD516)                                                      |
| 16   | 12          | 12          | 12          | 12          |             |             |             |             |             | AN4-6A               | BOLT                                                                        |
| 17   | 24          | 24          | 24          | 24          |             |             |             |             |             | NAS1149D0463J        | WASHER (OR AN960JD416)                                                      |
| 18   | 12          | 12          | 12          | 12          |             |             |             |             |             | MS21042-4            | NUT (OR MS21042L4)                                                          |
| 20A  |             |             |             |             | 6           | 6           |             |             |             | D3537-1              | WEARPAD (REPLACES D2848-3)                                                  |
| 21A  |             |             |             |             | 1           | 1           |             |             |             | D3537-3              | WEARPAD (REPLACES D3429-1)                                                  |
| 22A  |             |             |             |             | 1           | 1           |             |             |             | D4956-11             | WEARSHOE (REPLACES D3535-11 + D3536-11)                                     |
| 23A  |             |             |             |             | 1           | 1           |             |             |             | D4956-23             | WEARSHOE (REPLACES D3535-23 + D3536-23)                                     |
| 24A  |             |             |             |             | 1           | 1           |             |             |             | D4956-35             | WEARSHOE (REPLACES D3535-35 + D3536-35)                                     |
| 26A  |             |             |             |             | 54          | 54          |             |             |             | MS27039C1-08         | SCREW                                                                       |
| 26B  |             |             |             |             | 54          | 54          |             |             |             | NAS1149C0332R        | WASHER (OR AN960C10L)                                                       |
| 26C  |             |             |             |             | 54          |             |             |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 32A  | 1           | 1           | 1           | 1           |             |             |             |             |             | D3456-1              | WASHER                                                                      |
| 32B  | 2           | 2           | 2           | 2           |             |             |             |             |             | D3457-1              | WASHER                                                                      |
| 33   | 1           | 1           | 1           | 1           |             |             |             |             |             | MS21043-4            | NUT                                                                         |
| 34   | 1           | 1           | 1           | 1           |             |             |             |             |             | AN4C5A               | BOLT                                                                        |
| 35   | 1           | 1           | 1           | 1           |             |             |             |             |             | NAS1149C0463R        | WASHER (OR AN960C416)                                                       |
| 36   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3413-1              | RING (REPLACES D2655)                                                       |
| 37   | 10          | 10          | 10          | 10          |             |             |             |             |             | D2712                | SET SCREW                                                                   |
| 38   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2934                | SADDLE SPACER                                                               |
| 39   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2935                | SADDLE SPACER                                                               |
| 40   |             |             |             |             |             |             |             |             | 2           | D3414-041            | GHW LUG (REPLACES D2659)                                                    |
| 41   |             |             |             |             |             |             |             |             | 4           | AN3C37A              | BOLT                                                                        |
| 42   |             |             |             |             |             |             |             |             | 8           | D2652                | BUSHING                                                                     |
| 43   |             |             |             |             |             |             |             |             | 4           | MS21043-3            | NUT                                                                         |
| 44   |             |             |             |             |             |             |             |             | 4           | NAS1149C0363R        | WASHER (OR AN960C10)                                                        |

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